United States Patent [19]

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[54] **PROCESS FOR PRODUCING NON-COMBUSTIBLE GYPSUM BOARD AND NON-COMBUSTIBLE LAMINATED GYPSUM BOARD**

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[52] **U.S. Cl.** **156/39;** 106/109; 428/703
[58] **Field of Search** 106/109; 156/39; 428/703

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[57] **ABSTRACT**

A novel process for producing a non-combustible gypsum board and a non-combustible laminated gypsum board having superior practical physical properties, smoothly and efficiently is provided, which process is characterized by preparing a mixture consisting of a powdery gypsum consisting of 50 to 95 parts by weight of a hydrating gypsum and 5 to 50 parts by weight of gypsum dihydrate, a definite amount of fibers and a definite amount of a caking retarder and a necessary amount of water; molding the mixture before the hydrating gypsum is hydrated; and setting and drying the resulting molded material.

20 Claims, 5 Drawing Figures